MetaLine[®] Series 700 Cartridge-Spray-System

self-applicable, elastomeric spray coating for the long-term surface protection

... knowing more about coatings!

Power Generation
Pulp & Paper
Marine & Off-Shore
General Industry
Oil & GasImage: Construction
Diage: Construction
Mining
Hydro Engineering
Petrochemical
Food ProcessingImage: Construction
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Construction



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MetaLine[®] Series 700 Cartridge Spray Elastomeric wear resistant coating



Wear resistant, solvent-free, 2-component polyurethane spray coating. Designed for a quick and professional self-application process. Perfectly suitable as protective lining or repair compund for:

Wear prevention **Shock absorption** Load release Surface protection

- Scratch/mark protection
- Sound deadening

Applied by use of the MetaLine cartridge spray gun - without any manual mixing or weighing processes! With one single operation the material can be sprayed or casted. Very good resistance against low and medium temperature impact. For field and "in-situ" use.









resistant to abrasion / erosion permanently elastic impact absorbing non-stick characteristics minimizes cavitation

pharmaceutical / food grade



Material composition

MetaLine Series 700 is a spray applied duroplastic elastomer. The material is distinguished by an unsurpassed impact resistance and surface smoothness. Based on its fast processing, the build-up of coating thicknesses between 0.5 and 20 mm - even on vertical surfaces - can be achieved within minutes. MetaLine cures at ambient temperatures (no thermal treatment) and can go into service approximately 24 hours after the application. The result is a tough, flexible polyurethane coating with an extraordinary abrasion resistance and durability.

Scope of operation

It is suitable for all kinds of wet and dry operating equipment inclusive rubber repairs or the recoating of used PUR-linings. A perfect seamless problem solution for:

hoppers / chutes

vibration decks

flotation equipment

- screw conveyors classifizers
 - rotors

impeller

rollers

filters

- centrifuges / fans
- elevators
- dry-/wet mixers
 - elbow-/pipe-work pumps / turbines
 - tanks / basins

MetaLine® 760

soft elastomeric spray-coating

Application method	spraying / casting	
Application equipment	MetaLine Cartridge Gun	
Mixing ratio	2 : 1 by volume	
Processing temperature	+40 °C to +60 °C	
Hardness (sprayed / casted)	60 / 65 Shore A	A.S.T.M. D2240-68
Density	1,10 g/cm ³	DIN 53 479
Tensile strength	20 N/mm ²	A.S.T.M. D412-68
Tensile modulus (at 100 % elongation)	6 N/mm ²	A.S.T.M. D412-68
Tear strength	68 N/mm	DIN 53 515
Elongation at break	650 %	A.S.T.M. D412-68
Bashore resilience	63 %	DIN 53 512
Thermal conductivity	0,2 W/K·m	DIN 52 612
Dielectric surface resistivity	7 x 1010 Ohm	DIN 53 482
Dielectric breakdown voltage	> 5 Kv/mm	DIN 53 841
Temperature resistance (dry / wet)	-50 °C to +100 °C / +60 °C	the second se
Abrasion	80 mm ³	DIN 53 516
Coefficient of static friction	$\mu(0) = approx. 0.7$	
Solids content (by volume and weight)	100 %	
Working life	7 minutes	at 50 °C
Touch dry time	30 minutes	at 20 °C
Full Cure (relative to stress)	> 1,5 day	at 20 °C
Coverage (per mm film thickness)	1,2 kg/m ²	theoretically
Chemical description	PTMEG / TDI-polyether	stripped Isocyanate

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MetaLine® 785

medium-soft elastomeric spray-coating

Application method	spraying / casting	
Application equipment	MetaLine Cartridge Gun	
Mixing ratio	2 : 1 by volume	
Processing temperature	+50 °C to +70 °C	8
Hardness (sprayed / casted)	82 / 85 Shore A	A.S.T.M. D2240-68
Density	1,05 g/cm ³	DIN 53 479
Tensile strength	20 N/mm ²	A.S.T.M. D412-68
Tensile modulus (at 100 % elongation)	7 N/mm ²	A.S.T.M. D412-68
Tear strength	55 N/mm	DIN 53 515
Elongation at break	380 %	A.S.T.M. D412-68
Bashore resilience	45 %	DIN 53 512
Thermal conductivity	0,2 W/K·m	DIN 52 612
Dielectric surface resistivity	7 x 1010 Ohm	DIN 53 482
Dielectric breakdown voltage	> 5 Kv/mm	DIN 53 841
Temperature resistance (dry / wet)	-50 °C to +130 °C / +60 °C	
TABER-Abrasion (H-22, dry, 1 kg, 1000 rev.)	8.2 mg	A.S.T.M. D1-044-73
Abrasion	70 mm ³	DIN 53 516
Coefficient of static friction	$\mu(0) = approx. 0.6$	
Solids content (by volume and weight)	100 %	
Working life	1 minute	at 50 °C
Full Cure (relative to stress)	> 1 day	at 20 °C
Coverage (per mm film thickness)	1,2 kg/m ²	theoretically
Chemical description	PTMEG / TDI-polyether	stripped Isocyanate

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MetaLine[®] 795

medium-hard elastomeric spray-coating

Application method	spraying / casting	
Application equipment	MetaLine Cartridge Gun	
Mixing ratio	2 : 1 by volume	
Processing temperature	+50 °C to +70 °C	
Hardness (sprayed / casted)	95 / 98 Shore A	A.S.T.M. D2240-68
Density	1,05 g/cm ³	DIN 53 479
Tensile strength	24 N/mm ²	A.S.T.M. D412-68
Tensile modulus (at 100 % elongation)	13 N/mm ²	A.S.T.M. D412-68
Tear strength	68 N/mm	DIN 53 515
Elongation at break	275 %	A.S.T.M. D412-68
Bashore resilience	27 %	DIN 53 512
Thermal conductivity	0,2 W/K·m	DIN 52 612
Dielectric surface resistivity	7 x 1010 Ohm	DIN 53 482
Dielectric breakdown voltage	> 5 Kv/mm	DIN 53 841
Temperature resistance (dry / wet)	-50 °C to +130 °C / +60 °C	555
TABER-Abrasion (H-22, dry, 1 kg, 1000 rev.)	10.5 mg	A.S.T.M. D1-044-73
Abrasion		DIN 53 516
Coefficient of static friction	$\mu(0) = approx. 0.2$	
Solids content (by volume and weight)	100 %	
Working life	1 minute	at 50 °C
Full Cure (relative to stress)	> 1 day	at 20 °C
Coverage (per mm film thickness)	1,2 kg/m ²	theoretically
Chemical description	PTMEG / TDI-polyether	stripped Isocyanate

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MetaLine[®] Elastomeric coatings

	Title 21 - Food and drugsChapter I - Food and drug administration (FDA)Department of health and human servicesSubchapter B - Food for human consumption (continued)
lssue:	 Use of "MetaLine 580/590/598 and MetaLine 760/785/795" coatings in direct contact with foodstuffs and pharmaceutical parts. Use of "MetaLine 592" coating to comply for the use under the FFDCA and all applicable food additive regulations as a repeated food contact surface and for potable (drinking) water applications.
Specifications:	 Code of Federal Regulations (FDA) 177.1680 (title 21) - Poly- urethane resins derived from a reaction of HMDI (Methylene di- (cyclohexylisocyanate) and polytetramethylene ether glycol or Polyure- thane resins derived from TDI (Toluene Diisocyanate) and polytetram- ethylene ether glycol. Code of Federal Regulations (FDA) 21 CFR Sec. 175.300, Table 2 Part E - Polyurethane resin category CAS 373833-28-1 derived from a reaction of MDI (Diphenylmethane-diisocyanate) with 1,4-butanediol and polytetramethylene ether glycol.
Results:	 "MetaLine 580/590/598 and MetaLine 760/785/795" meet (FDA) 177.1680 (title 21) and can be used in contact with bulk quanti- ties of dry food containing no free fat or oil on the surface resp. cor- responding parts used for pharmaceutical purposes. "MetaLine 592" meets (FDA) 21 CFR Sec. 175.300, Table 2 Part E and can be used for: Nonacid (pH above 5.0), aqueous products Acidic (pH 5.0 or below), aqueous products Aqueous, acid or nonacid products containing free oil or fat Dairy products and modifications Low moisture fats and oils Beverages (containing alcohol and non-alcoholic) Bakery products
Validity:	All product manipulations must be accordingly to the application proce- dure issued by the manufacturer.
Date:	April 2011
On behalf:	We hereby confirm that the products mentioned above meet the FDA requirements and can be used safely for the intended contact service.
	DiplIng. Thomas Schramm

Manu Sekona

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MetaLine[®] Series 700

Target Industries



- Minerals / Gravel / Sand
- Mining
- Pulp & Paper / Wood
- Petrochemical
- Rocks / Earth separation
- Power plant technology
- Food / Beverages
- Concrete / Asphalt processing
- Chemical industries
- Marine / Off-shore
- Municipal authorities
- Heating & Ventilation
- Pharmaceutics
- Paper manufacturing
- Recycling technology
- Plastics processing
- Welding / Electrical engineering
- Glass / Crystal processing
- Alternative energy production
- Bulk handling
- Fertilizers / Animal food
- Ceramic industries
- Surface coating technologies
- Hydro engineering
- Occupational protection
- Automotive
- Packaging technology
- Aviation industries
- Textile machinery manufacturing

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01. Clamping and gripping tools

- Multijaw grippers
- Hold-down / clamping tools
- Clamping pliers
- Clamping pads / stops
- Load hooks
- Girders
- Steady rests
- Fork lift attachment grippers (e.g. for paper rolls)











- Vacuum rollers (paper technology)
- Textile rollers (drivers / rerouting)
- Cable drums
- Transport rollers (steel industry)
- Textile beams
- Pulleys
- Friction wheels
- Pellet rolls
- Drive rollers (single parts according to FDA)



Kalker-Gruppe

Voith Paper





03. Automation equipment

- Feeder bowls
- Linear Feeders
- Inclined conveyors
- Centrifuges
- Belt-driven hoppers
- End pulley conveyors (plexiglass drums)
- Elevator buckets
- Belt-driven containers
- Infeed disks







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Sortimat

Rhein-Nadel-Automation

04. Weighing technology

- Head scales (breakage protection for food)
- Scale plates (sound deadening)
- Scale pans





Mettler ToledoIshida





- Assembly supports
- Tool bins
- Shipping pallets
- Wire baskets
- Mounts / magazines
- Ultra-Sonic welding frames
- Sockets / prisms
- Cleaning baskets (scratch and mark protection)







References



06. Specialty tools

- Tool handles (damage protection)
- Hood / trunk lid arrester
- Handles (Haptic properties)
- Sockets / tool extensions
- Gauges
- Magazines / magazine carts (scratch protection)







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DaimlerBMW

MetaLine[®] Series 700 - do-it-yourself solutions to fight against wear & tear

07. Orthopedic / Sports equipment

- Orthopedic pillows (seal)
- Sports prostheses (protection from injuries)
- Wheelchair drive rings
- Shoulder pads (sports rifles)
- Watersports equipment
- Film requisites / masks





Recaro Anschütz



Application examples

08. Occupational safety / Hygiene

- Skid-proof step facing
- Injury protection on parking brakes
- Linings in food transport vehicles
- Control levers (for thermal isolation)
- Loading surface linings
- Transport safety belts
- Machine foots



Stuttgart Airport Faurecia



09. Electrical insulation

- Large welding electrodes
- Sensors
- Current collectors
- Control tools
- Fittings
- Submersible motors
- Cathodes (partial isolation)



GF Welding Technology





Gerling

10. Fertilizer / Animal food

- Chutes
- Silos
- Dosing devices
- Centrifugal pelletizers
- Granulizer
- Seeding machines



KWS Saattechnik Saturn Petfood





11. Food / Beverages

- Protection against breakage of "Frozen Food"
- Flour mills
- Bottle grippers (tulip sleeves)
- Rerouting stations









Kraft Foods



- Dosing devices
- Packaging machines
- Sampling apparatus (removing tools)
- Feeding trays
- Shipping containers (prevention of black discoloration)







Application examples

Astra Zeneca Boehringer

13. Shot blasting technology

- Shot blasting booths (dry/wet/medical)
- Blasting baskets
- Cyclones / blasting abrasive recirculation
- Turntables
- Blasting templates
- Component mounts









Application examples

14. Cyclones / Separators

- Chip vacuum systems
- Centrifuges
- Decanter housings
- Hydrocyclones
- Turbo separators





Federal MogulINA

References



15. Screw conveyors

- Free-running conveyors (pressureless)
- Foundry sand recycling
- Elevators
- Pipe-Feeders
- Snail dosimeters



Kartoffelstärkefabrik LüchowNoll Aufbereitungstechnik





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16. Municipal technology

- Scraper blades of snow removal vehicles
- Salt dumping containers (winter service)
- Storage tanks of vacuuming machines
- Agitators in treatment plants
- Sand trap pumps
- Bulkheads





LUX International Invent Umwelttechnik



Application examples

17. Construction machinery

- Concrete mixing truck (chutes and hopper)
- Dump truck (anti-adhesion coatings)
- Concrete pumps
- Dredging equipment
- Off-Road tires (OTR-repairs)
- Rubber chains (repairs)





LiebherrEquigoma

References



- Receiver tank
- Secondary containment structures
- Cisterns
- Chute floors
- Terrariums







GE

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ICMD

19. Flanges / Seals

- Pipe flanges / connections
- Sealing surfaces
- Couplings
- Compensators









Application examples

20. Ceramics / Tile manufacturing

- Mixer linings
- Mold coatings (anti-adhesion)
- Transport pans
- Palettising equipment





EternitAlcalagres



21. Glass / recycling / paper

- Glass transporting channels
- Guide mechanisms
- Vibrating tables







GE

Solect to tached modificational laterative application catagolication catagolicat

OsramSwarowsky

22. Conveyor belts

- Rubber belts
- Chain links (increase in static friction)
- Coating of splicing devices
- Elevator (buckets)
- Stamping bands (increased cutting resistance)





Shaw-AlmexMinet



Application examples

23. Bulk material systems

- Telescope pipe packages
- Filling equipment
- Slurry channels
- Heliconveyor
- Chutes / pouring containers
- Pebble mills (mineral technology)







References



24. Polishing systems

- Repairs (without removing the used liner)
- Discharge panels and screens
- Polishing machinery for flatware
- Wet and dry grinding processes
- Scouring drums
- Deburring equipment
- Centrifuge baskets







GE

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Vibra-Tech

Aluminium Rheinfelden

25. Pipes / Conveyor systems

- Pipe bends
- Piping (anti-adhesion)
- Tips
- Y-pieces / branches
- Dampers
- Sluice gates
- Pressure pipes



Stora Enso PapertecKimberly-Clark



26. Fans / Blowers

- Fan blades / housings
- Chip vacuuming systems or blowers
- Pneumatic conveyor systems
- Chip blowers
- Propellers / impellers / rotors







zard



27. Agitators / Mixers

- Blade mixer
- Precipitator
- Circulating equipment
- Kneading inserts
- Screw mixer







GE

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InventKSB

28. Pump wheels

- Open wheels
- Closed wheels
- Single / multiple blade wheels
- Worm gear
- Propellers









Application examples

29. Pump casing

- Centrifugal pump casings
- Submersible pumps
- Rubber inlays (Warman type)
- Solids handling pumps
- Rotary valves
- Seawater pumps
- Diffusors









30. Power Generation

- Francis wheels
- Kaplan wheels
- Guide vanes / equipment
- Nozzle covers
- Water brakes
- Flow rectifiers
- Armatures
- Flue gas desulphurization (FGD)







GE

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TIWAG

MetaLine[®] Series 700 - do-it-yourself solutions to fight against wear & tear

31. Containers

- Boxes (Type Schäfer)
- IBC containers
- Compost containers
- Shipping trays







Application examples

32. Hydraulic engineering

- Buoys / fenders
- Sheet piling
- Bulkheads
- Lock gates
- Swimming pipes
- Floodgates
- Floating equipment







ENBW



33. Offshore

- Saltwater evaporators
- Jet vanes / Kort nozzles
- Floats
- Alumina hulls
- Anchor lockers
- Hatchways (water proofing)
- Shackles







Deutsche Binnenwerft Hoovercraft

34. Molds / Troughs

- Shipping troughs (cleaning reduction)
- Gutters / buckets
- Concrete molds (release oil reduction)









35. Vibrating chutes

- Pipe conveyors
- Trays
- Vibrating tables
- Linear guideways





Aviteq Kellogg's





36. Tanks / Silos

- Floors / impact surfaces
- Inlet funnels (FDA)
- Silos
- Weld joint seals
- Synthetic tank materials (water proofing)
- Groundings (sealing)







Application examples

Rhodia Chemicals Solvay

37. Treatment facilities

- Flotation cells (flotation equipment)
- Slurry pumps
- Pipelines / pipe bends
- Screen frames
- Thickeners
- Corrugated bellows



Mines d'Alsac Door-Oliver Eimco





Application examples

38. Screens

- Screen coatings (non-metallic-character)
- Screens / screening decks
- Mill housing (mineral processing)

Hoppers

- Vibrating screens
- Curved screening frames









39. Screens / filters

- Screening frames
- Screening drums
- Washing equipment (food)
- Centrifugal drums (galvanic)
- Perforated metal constructions
- Coalescer-filters



Jöst





Avebe Kirkwood

40. Vehicles / Trucks

- Vans (Transporters)
- Pick-Up-Trucks
- Street sweepers
- Dumpers
- Municipal vehicles
- Cattle trucks
- Airfield supplying vehicles



Tass Fahrzeug-Ausstattungen Bucher-Schering







- Funfair riding equipment
- Play / leisure installations
- Seats on heavy duty working machinery
- Municipal furnishings
- Design studies on foam materials



Komatsu





42. Water purification

- (Highpressure)-ball valves
- Waste-water treatment facilities
- Sludge pumps
- Immersion pumps
- Archimedian drawworks







Edur Pumpen Magwehn Valves **Application examples**

43. Caloric power plants

- Separatores
- Coal dispensing valves
- Slag dewatering units
- Vacuum filters
- Coal conditioning systems
- Coolant installations
- Condensate collectors



Deutsche Babcock Siemens







Application examples

44. Nuclear power plants

- Candu VI Heavy-Water-Reactors
- Secondary containment coatings
- Cooling water pipes



AEC EDF





45. Alternative energy

- Biomass feeders / pumps
- Tides turbines









First Solar S.E.O.